

Page 1 of 1

All amounts are calculated in domestic currency.

Total Received Quantity:
Total Qty to Inspect (PO U/M):
Total Reject Quantity:
Total Receipt Value:
Total Balance Due Quantity:



Diversified Ulbrich
20 Hymus Blvd
PTE. Claire, QC H9R 1C9,
Phone: (514)694-6522 Fax : (514)694-0266
Toll Free: (800)361-5950

PACKING SLIP

Pg 1 of 1

I112309



SOLD TO: 00022279

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

Ph: (613) 632-5200

SHIP TO:

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

SPECIAL INSTRUCTIONS:

***SHIP JOURNEY FREIGHT
COLLECT ***

Sales Person	Payment Terms	Contact	Work Order	MTR	
PATRICIA GAGNON	NET 30 DAYS	CHANTAL LAVOIE	W271996	Y	
Ship Via	Shipping Terms	Customer PO	Date Ordered	Date Required	Date Shipped
COMMON CARRIER	COLLECT	34905	01/11/17	01/13/17	01/13/17

Line	Description	Ordered	Back Ordered	Shipped	Unit
0001	STAINLESS SHEET SSH 304 EXP PAPER 16F x 3/4" x 48" ✓ Weight: 360 LB 1056429; Heat: 848084; 19 PC; 342 LB; 1056428; Heat: 848084; 1 PC; 18 LB; DIAMONDS MUST RUN ALONG THE 8 FT MILL TEST WITH SHIPMENT 1 SKID <i>8017-01-16</i> <i>1455009</i> Approx Weight: 360 LB	20	✓	✓	20 PC

Received by: _____ Date: _____ Signature: _____

AL 6168-6 0814

014832

NOTICE OF SHIPMENT/
PACKING LIST



Flat Rolled Products

CERTIFICATE OF TEST

AL 6159-5 0814

CUST. ORD. NO. & DATE		CUST. CODE		ACCEPTING MILL		SHIPPER NO.		PRODUCT CODE		MILL ORDER NUMBER		DATE SHIPPED	
P005751		03/10/16 329586		VANDERGRIFF, PA		505244		13020102060000		30-036-190		04/19/16	
FORMS DISTRIBUTION		REPEAT ORDER		DO PR. DATE ORTY		GOVT CONTRACT		MATERIAL		SHIPPING LOCATION		INVOICE	
SOLD TO		PRIME SEC.		DSO DSO		EXCELSIOR STEEL PROCESSING LTD		1124 VANDERGRIFF		PA		668282	
DIVERSIFIED ULRICH STAINLESS													
AKA ULRICH OF CANADA INC													
98 NORFINCH DRIVE													
DOWNSVIEW, ON M3N1X1													
CANADA													

GRADE "ATI 304L" STAINLESS STEEL SHEET C R COLLS ANNEALED 2B FIN 3 EDGE
CARRIER - M & C TRUCKING CO.

= ELONG AFTER FRACTURE

NR = DATA NOT REQUIRED
GRADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY
ASTM A262 PRACTICE E BEND ANGLE IS 180 DEGREES.

THESE COMMODITIES OR TECHNOLOGY, WHEN EXPORTED FROM THE UNITED STATES, ARE IN ACCORDANCE WITH THE USA EXPORT ADMINISTRATION REGULATIONS. DIVERSION CONTRARY TO U.S. LAW IS PROHIBITED. U.S. LAW ALSO PROHIBITS DISPOSITION OF THESE COMMODITIES/TECHNICAL DATA TO ANY END-USER OR FOR ANY END-USE RELATED TO THE DESIGN, DEVELOPMENT, PRODUCTION, STOCKPILING, OR USE OF CHEMICAL, BIOLOGICAL, OR NUCLEAR WEAPONS, OR MISSILES, WITHOUT THE PROPER APPROVAL OF THE UNITED STATES GOVERNMENT.

T1 SENSITIZATION HEAT TREATMENT WAS PERFORMED ON LOW CARBON AND STABILIZED GRADES. T1: HEATING OF A FLAT NON-WELDED TEST PIECE AT 700C +/- 10C (1292F +/- 18F) FOR 30 MINUTES FOLLOWED BY WATER COOLING.

EN 10204:2005 - ATI FLAT ROLLED PRODUCTS IS APPROVED AS A MANUFACTURER ACCORDING TO THE PRESSURE EQUIPMENT DIRECTIVE PED 97/23/EC.

THIS CERTIFIED MATERIAL TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL. FEDERAL LAW PROHIBITS THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE AND MAY BE PUNISHABLE AS A FELONY UNDER FEDERAL LAW. ATI FRP HOLDS SEVERAL QUALITY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, NADCAP, AND ISO/IEC 17025. MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH THE ATI FRP QUALITY MANUAL REVISION 24 DATED 10/16/2015.

PAGE 02 - CONTINUED ON PAGE 03

04/19/16 08:06:36

CONSIGNEE: Please Note-This consignment was turned over to the consignee under condition, being correctly entered, in which time our responsibility for the goods is terminated. For your protection please examine shipment as it arrives. Any shortage or damage is discovered, have a full description made by transportation agent on waybill before signing.

WARNING

Safety Data Sheets for this product are available on our website, www.ATImaterials.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and all safety & health considerations outlined must be implemented.

The above is a true copy of data on file. This material and test results conform to the sales contract and specifications as set forth in ATI Flat Rolled Products Order Acknowledgement.

Stephen Wolff, Director, Corporate Quality Assurance

NOTICE OF SHIPMENT/
PACKING LIST

Flat Rolled Products

CERTIFICATE OF TEST

AL 6168-6 0814

CUST. ORDER NO. & DATE
5 82825

FORMS ON
SHIP
TO—

	<input checked="" type="checkbox"/> YES	<input type="checkbox"/> NO	<input type="checkbox"/> OTHER
TAPERED	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BLACK FLOOR	<input type="checkbox"/> WET	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FROST WEIRD	<input type="checkbox"/> YES	<input checked="" type="checkbox"/>	<input type="checkbox"/>
RUBBY	<input type="checkbox"/> YES	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BROWN GLUE	<input type="checkbox"/> YES	<input checked="" type="checkbox"/>	<input type="checkbox"/>
LOOSE GRAY	<input type="checkbox"/> YES	<input checked="" type="checkbox"/>	<input type="checkbox"/>
TELESCOPE	<input type="checkbox"/> YES	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BOB IN PAINTS	<input type="checkbox"/> YES	<input checked="" type="checkbox"/>	<input type="checkbox"/>
WALL SHEETEL SHEET	<input type="checkbox"/> YES	<input checked="" type="checkbox"/>	<input type="checkbox"/>
ELECTRIC ASTY-7-4800	<input type="checkbox"/> YES	<input checked="" type="checkbox"/>	<input type="checkbox"/>
PRODUCT LASTY-7-4800	<input type="checkbox"/> YES	<input checked="" type="checkbox"/>	<input type="checkbox"/>
NOTE:	<input type="checkbox"/> YES	<input checked="" type="checkbox"/>	<input type="checkbox"/>

EDGE THICKENINGS	(NO)
CARRIER - CUSTOMER TRUCK	
ASTM A572-60 SHEET PILE	XCS
COILS ANNEALED 28 FIN 3 EDGE (304/304L) (AMS 5511H R2013) (AMS 5513J)	
PRODUCT (ASTM-A-240) (UNS S30400) (UNS S30403) (ASTM-A-240-15B) (ASTE-SA-240 ED 2015)	

ITEM PCS DIMENS SIGNATURE

HEAT # COIL #

TEST #

GRDSS

TARGET MET

THEO

TAG #/ CD SKTD 1

001	1 48./-059/212
001B	1 48./-059/211

848308 ✓ AAB40185-B ✓
848384 ✓ AAB42159-B.

8836753
8836993

20560
20520

265
266

11

156399 ✓ 01236
137871 ✓ 123

C COSI IDEN11Y 304L28.059X48-0MI
2 COILS

41.088

41080

33

ORDER REMARKS: EXU - EXCEPT VAT AND OTHER APPLICABLE LOCAL TAXES WHICH ARE THE RESPONSIBILITY OF THE BUYER
DIST: INVOICE TO ASSOCIATED COMPANY LIMITED TO THE ORDER AND THE ORDER NUMBER

CO LTD, 2360 DIXIE ROAD, MISSISSAUGA, ONTARIO, CANADA, L4Y 1Z7, ATTN: MR. TERRY CROWNE

TYPE HEAT/TEST (WT %)

---C--- --MN-- --P--- --S--- --SI-- --CR-- --NI-- --MO-- --CU-- --N-
 019 1.47 0.75 0.001 35 18 14 8 35 76 23 07
 P183395

P183391

HEAT 848384

[illegible][illegible]

001 8836753

48800. 95900. 56. 4 84. HREIN

0001.8 8836993

47000. 94400. 55. 4 05. HERE

PAGE 01 - CONTINUED ON PAGE 02

05/25/16 09:52:07

CONSIGNEE—Please Note—This consignment was turned over to carrier in first class condition, having correctly loaded, at which time our responsibility for loss or damage in shipment ceased. For your knowledge, please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent on waybill before signing.

WARNING
Safety Data Sheets for this product are available on our website, www.allinthehands.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and all safety & health considerations outlined must be implemented.

The above is a true copy of data on file
Products Order Acknowledgement.

The material and test results conform to the sales contract and specification(s) as set forth in ATT Flat Rolled

Flat Rolled Products

AL 6168-6 0814

CUST. ORDER NO. & DATE
S 82825

03/30/16

788650 CUST. CODE

ACCEPTING MILL
VANDERGRIFT

PA

SHIPPER NO
508162

PRODUCT CODE
13020102060000

30-036-596 MILL ORDER NUMBER

DATE SHIPPED
05/25/12

FORMS DISTRIBUTION

1	SOLD TO →
1	SHIP TO →
1	SPEC SOLD TO

REPEAT DO
040904-0 0308
PRIME SEC.

DOVT-CONTRACT
7219-35-0000

SHIP TO
1124
MAY 11 1964
VANDERGRIFT
SHIPPING LOCATION

INVOICE
668430
PA

GRADE CARRIER
"A11 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 28. FTN 3. EDGE

CARRIER - CUSTOMER TRUCK

* Y.S. BY 0.2% OFFSET METHOD
ELONG AT FRACTURE

NR = DATA NOT REQUIRED

GRADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY

EN 10204:2005 - 3.1 CERTIFICATE DOES NOT INDICATE PED APPROVAL FOR THIS MATERIAL.

THESE COMMODITIES OR TECHNOLOGY, WHEN EXPORTED FROM THE UNITED STATES, ARE IN ACCORDANCE WITH THE USA EXPORT ADMINISTRATION REGULATIONS. DIVERSION CONTRARY TO U.S. LAW IS PROHIBITED. U.S. LAW ALSO PROHIBITS DISPOSITION OF THESE COMMODITIES/TECHNICAL DATA TO ANY END-USER OR FOR ANY END-USE RELATED TO THE DESIGN, DEVELOPMENT, PRODUCTION, STOCKPILING, OR USE OF CHEMICAL, BIOLOGICAL, OR NUCLEAR WEAPONS, OR MISSILES, WITHOUT THE PROPER APPROVAL OF THE UNITED STATES GOVERNMENT.

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PAGE 02 - CONTINUED ON PAGE 03

05/25/16 09:52:07

CONSIGNMENT: Note—This consignment was turned over to carrier in final class condition, being correctly tagged, at which time our responsibility for loss or damage in shipment ceased. For your information, please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by Transportation Agent on receipt before signing.

WARNING: Safety Data Sheets for this product are available on our website, www.kalmar.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with the product and all safety & health considerations outlined must be implemented.

Stephen Wolff
Director, Corporate Creative and
Products' Order Acquisition

By Stephen J. Hall _____
 Attorney General

NOTICE OF SHIPMENT/ PACKING LIST



Flat Rolled Products

CERTIFICATE OF TEST

AL 6168-6 0814

CUST. ORDER NO. & DATE
S B2825

FORMS DISTRIBUTION
SOLD TO

03/30/14	9888325	VANDERGRIFT, PA	308132	1302801022030000	30-036-395	03/23/13
02888-0	02888-0	PRIME SECT.	7219.35.0000	1124	VANDERGRIFT	PA
DSO	DSO	DSO	DSO	SHIP TO	SHIPPING LOCATION	INVOICE
30	45					648480

GRADE

"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE

CARRIER - CUSTOMER TRUCK

ATI FLAT ROLLED PRODUCTS PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES
FOR TESTING LOCATIONS TC, BN, MI, & LO:
C, S BY COMBUSTION/INFRARED
N, O, H BY INERT FUSION/THERMAL CONDUCTIVITY
MN, P, SI, CR, NI, MO, CU, CB, CO, V BY WDXRF
B BY OES
AL AND TI (>=0.10%) BY WDXRF, OTHERWISE BY OES
PB, BI, AG BY GFAA

ATI FLAT ROLLED PRODUCTS HAS NO CONTROL OVER CUSTOMER PROCESSING OF MATERIAL; INCLUDING, BUT NOT LIMITED TO, BUFFING OR ELECTROPOLISHING MATERIAL WITH A 2B OR OTHER FINISH, AND DOES NOT REPRESENT OR GUARANTEE THAT THE MATERIAL IS SUITABLE FOR ANY PARTICULAR PROCESS OR USE OF CUSTOMER.
EN 10204:2005 3.1 CERTIFICATE.

TESTING WAS PERFORMED AT THE FOLLOWING LOCATIONS:

BN = ATI-FLAT ROLLED PRODUCTS; 100 RIVER ROAD; BRACKENRIDGE, PA 15014
TC = ATI-FLAT ROLLED PRODUCTS; 1300 PACIFIC AVENUE; NATRONA HEIGHTS, PA 15065

FOR ACCESS TO ONLINE CERTIFICATES OF TEST
REGISTER AT MYATI.ATIMETALS.COM

PAGE 03 - FINAL PAGE.

05/25/16 09:52:07

CONSIGNEE- Please Note- This consignment was turned over to carrier in first class condition, being correctly loaded, at which time responsibility for loss or damage in shipment ceases. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent on waybill before signing.

WARNING: Safety Data Sheets for this product are available on our website, www.atimetals.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and an safety & health considerations outlined must be implemented.

The above is a true copy of data on file. The material and test results conform to the sales contract and specifications as set forth in ATI Flat Rolled Products' Under Acknowledgment.

Stephen Wolf

Director, Commercial Quality Assurance

[Signature]

1

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304EX0.75-16 F
DATE: 17-01-31

PO / BATCH NO.: P034905/M134612

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 20 sheet
QUANTITY INSPECTED: 20
QUANTITY REJECTED: 0

THICKNESS ORDERED: 16 gauge
THICKNESS RECEIVED: .045"
SHEET SIZE ORDERED: 483
SHEET SIZE RECEIVED: 483

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	ASTM A 240
CORRECT REF # TO LINK CERT	(Y) N	117 # 345034
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>9</u>	SIGNED OFF BY: _____		
DATE: <u>17-01-31</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

STYLE	SIZE OF DIAMOND ¹				SIZE OF STRAND				WEIGHT lb/ft ²	
	"A"		"B"		WIDTH "W"		THICK		STD	FLAT
	STD	FLAT	STD	FLAT	STD	FLAT	STD	FLAT		
1/2-18	0.48	0.48	1.20	1.24	0.085	0.100	0.050	0.040	0.73	0.70
1/2-16	0.48	0.48	1.20	1.24	0.085	0.100	0.050	0.050	0.91	0.90
3/4-18	0.90	0.90	2.00	2.10	0.100	0.118	0.050	0.040	0.47	0.46
3/4-16	0.90	0.90	2.00	2.10	0.100	0.118	0.062	0.050	0.60	0.57
3/4-13	0.90	0.90	2.00	2.10	0.100	0.118	0.094	0.070	0.91	0.88
3/4-9	0.90	0.90	2.00	2.10	0.150	0.165	0.140	0.120	2.05	1.96

REVENUE GILTY

RELEASED
2010-05-26
NA

SPECIFICATION: ASTM F1267 OR MIL-M-47194D
PART NUMBER: M304EX.Y.YY|HTT|F
SIZE|GA

Y,YY = SIZE
TT = GAUGE THICKNESS OF METAL
F = FLATTENED (OPTIONAL)
EG. 3/4"-16F-EXPANDED METAL MESH (FLATTENED) = M304EXD.75-16F

B	PERMATT DWG. ADD MILUSTAT SPEC'S (IZN AB-1).	CP	10.01.11
A	ADD TABLE & DETAIL (IZN C6-1), REF NCR 09-090	DS	01.07.16
REV.	DESCRIPTION	BY	DATE
DESIGN	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN			
CHECKED	DRAWING NO.		
MFG. APPR.	M304EX	SHEET 1 OF 7	
APPROVED	TITLE	SCALE	
DE APPR.	304(3)16 SS EXPANDED METAL MESH	NTS	
DATE	10.01.11		

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THIS DOCUMENT IS UNCLASSIFIED AND CONFIDENTIAL, AND IS SUBMITTED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR IN CONNECTION WITH ANY OTHER PROJECT WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO34905**

Purchase Order Date 1/11/2017 8:53:00 AM
PO Print Date 1/11/2017

Page Number 1 of 2

Order From :
DIVERSIFIED ULBRICH
20 HYMUS BLV
POINTE-CLAIRE, QC H9R 1C9
CA

VC-DIV001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

JAN 11 2017

E-MAILED

Contact Name
Vendor Phone 514 694 6522

Ship To Contact
Ship To Phone
Ship Via: Journey Freight collect
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304EX0.75-16F	Expanded Metal Flat SS	1/16/2017 Yes 1/16/2017		640.00 sf	\$5.16	\$3,302.40

MATERIAL: 304 /316 STAINLESS STEEL EXPANDED METAL
AS PER ASTM F1267 OR MIL-M-17194D
NOTE: DIAMOND MUST RUN ALONG THE 8 FT

ASTM A 240 per Attach Drawing.
DAS
9
9-89

Line Total: \$3,302.40

2	71401-45	Procurement Quality Clause	1/16/2017 No 1/16/2017		1.00	\$0.00	\$0.00
---	----------	----------------------------	------------------------------	--	------	--------	--------

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

SP17-01-16

Note:

1/11/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO34905

Purchase Order Date 1/11/2017 8:53:00 AM

PO Print Date 1/11/2017

Page Number 2 of 2

Order From :

VC-DIV001

Ship To : DART AEROSPACE LTD

DIVERSIFIED ULBRICH
20 HYMUS BLV
POINTE-CLAIRE, QC H9R 1C9
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

514 694 6522

Ship To Contact

Ship To Phone

Ship Via:

Journey Freight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Line Total: \$0.00

PO Total: \$3,302.40

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 1/11/2017